

TECHNICAL DATA SHEET**BUMPER PAINT
STRUCTURAL COATING SPRAY**

One component structural coating designed for painting bumpers, borders and plastic elements of car mirrors. It is distinguished by short drying time and very good adhesion to plastics (no adhesion to PE). Easy to use, eliminates minor surface defects. Resistant to weather conditions and mechanical damages. It can be used as top coat with no need of further coating.

FOR PROFESSIONAL USE!**IT CAN BE USED ON THE FOLLOWING GROUND TYPES**

- ◆ Plastics (ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, PVC hard).
- ◆ Acrylic primers.
- ◆ Epoxy primers.
- ◆ Old paint coats.

PRODUCT CHARACTERISTICS

- ◆ Quick drying structural coating.
- ◆ Good adhesion to most plastics used in automotive industry with no need of primers.
- ◆ It can be overcoated with most bumper paints available on the market.

COLOUR

- ◆ Black.
- ◆ Grey.

INSTRUCTION FOR USE

- ◆ Clean the plastic carefully with silicone remover before the application of the product.
- ◆ Sand with an abrasive cloth and degrease again.
- ◆ Remove all the remains of anti-adhesion agent to ensure good adhesion.
- ◆ Shake the container before use.
- ◆ Apply 1-2 single coats from the distance of about 30 cm.
- ◆ Make 5-10 min. pauses between the applications of the coats.
- ◆ Clean the nozzle after use, by putting the container upside down and pressing it for 5 seconds.

ATTENTION! It is best to paint in a dry room at the temperature of 20°C

DRYING TIME

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TECHNICAL DATA SHEET

Dust free: 20 min.
Touch dry: 60 min.
Completely dry: 24 h

CONTENT OF VOLATILE ORGANIC COMPOUNDS

II/B/e limit = 840 g/l, VOC = 650 g/l

STORAGE CONDITIONS

Store in a dark and dry place away from the sources of fire and heat. The shelf life in original package at the temperature of 20°C is 60 months.

HEALTH AND SAFETY RECOMMENDATIONS:

According to Material Safety Data Sheet of Dangerous Substance for particular product.

PACKAGING:

Art. No	Capacity, L:	Package, pieces:	Package weight, kg:
31103 [black]	0,4	12	5,20
31108 [grey]	0,4	12	5,20
70201 [graphite]	0,4	12	5,20

This information is based on careful laboratory research and many years of experience. Strong market position does not absolve us from constant control of the quality of our products. However, we are not responsible for the final results after incorrect use of the product.