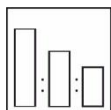


TECHNICAL DATA SHEET**Acrylic Clear Coat 2:1 FAST**

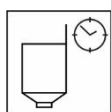
Acrylic clear coat 2:1 with higher resistance to scratches. To be used with all base coats available on the market. Very easy application, good flow and quick drying facilitate work and reduce the time when the car is in a spray booth. Good hardness, resistance to UV radiation and weather conditions guarantee high durability, and lustre and „depth” ensure excellent look of the coat.

PRODUCT FOR PROFESSIONAL USE!**SUBSTRATE**

- ◆ Base coat.

PROPORTIONS

	By volume	By weight
Clear coat	2	100
Hardener	1	49
Thinner	10-20%	9-8

SPRAY VISCOSITY

DIN 4/20°C 16÷18 s, Ø 1.3÷1.4 mm, 3÷4 bar

INSTRUCTION FOR USE:

Coat to be applied on previously sprayed and dried layers of base coat. Two or three single layers can be sprayed on a surface.

EVAPORATION TIME**RANAL Sp. z o.o.**

Registry number: 000029202

Tel.: +48 34 329 45 03

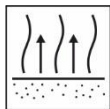
Łódzka 3

www.ranal.pl

Fax: +48 34 320 12 16

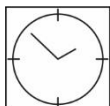
42-240 Rudniki, PL

ranal@ranal.pl

TECHNICAL DATA SHEET

3 ÷ 5 min between the applications of single coats (depending on temperature and thickness of the coat).

CURING TIME



10 minutes after applying the last layer, the coat can be cured in higher temperature.

Dust free:

15 min. in 20°C or 5 min. in 60°C

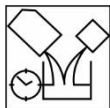
Usable hardness:

6 hours in 20°C or 20 min in 60°C

Total hardness:

after 5 days in 20°C

POT LIFE ONCE MIXED WITH HARDENER



about 30 min. in the temperature of 20°C

EFFICIENCY

1 liter of the coat + hardener in adequate proportion allows to obtain about 9 m² of dry coat 50 µm thick.

CONTENT OF VOLATILE ORGANIC COMPOUNDS

VOC II/B/e limit = 840 g/L (for mixture ready to use)

VOC = 620 g/L

STORAGE CONDITIONS

Store in a dark and dry place away from sources of fire and heat. The shelf life in original package in temperature 20°C is 24 months for the coat and 12 months for the hardener .

TOOLS CLEANING

RANAL Sp. z o.o.

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TECHNICAL DATA SHEET

Thinner for nitrocellulose products or Thinner for acrylic products by RANAL.

HEALTH AND SAFETY RECOMMENDATIONS

According to Safety Data Sheet of Dangerous Substance for particular product.

Capacity	Package, pieces:	kg:
0,8	6	6,10
5	1	6,00
0,4 hard.	6	3,20
2,5 hard.	4	10,20

This information is based on careful, laboratory research and our long-standing experience. Strong market position does not absolve us from constant control of the quality of our products. However, we are not responsible for the final results after incorrect use of the product.